



Dart Aerospace Ltd.
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D4131-041
Job Sheet 184682



Ship Nov. 2

Part No: D4131-041

Job Qty: 5 ea

Part Name: Manifold Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,4 IPP Rev:A 10.10.06 new issue DD verf:EC IPP Rev:B 11.09.26 AS PER REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		10/31/18	0.00	0.00	Start Up Large Fab-2		<i>EL</i>
100	Large Fab	5 pcs		10/31/18	0.00	7.58	Large Fab 1		<i>EL</i>
110	QC	5 pcs		10/31/18	0.00	0.00	QC9		<i>EL</i>
120	QC	5 pcs		10/31/18	0.00	0.00	QC5		<i>EL</i>
124	Small Fab	5 pcs		10/31/18	0.00	0.61	Small Fab-6		<i>DAS</i>
126	QC	5 pcs		10/31/18	0.00	0.00	QC5		<i>38</i>
130	Packaging	5 pcs		10/31/18	0.00	0.00	Packaging3-2	<i>51079 07</i>	<i>OCT 31 2018</i>
140	QC21-SA	5 Ea		10/31/18	0.00	0.00	QC21		<i>DAS</i>
									<i>21 OCT 31 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4131-1	Front Plate	5 Ea (1 ea)	90-Start up Operation	<i>5112708</i>
D4131-3	Base	5 Ea (1 ea)	90-Start up Operation	<i>1-5098612 4-5112712</i>
D4131-5	Side Plate	10 Ea (2 ea)	90-Start up Operation	<i>5095751</i>
D4131-9	Label Plate	5 Ea (1 ea)	124-Small Fab	<i>5100797012 5110408</i>
MS20615-3M3	Rivet	10 Ea (2 ea)	124-Small Fab	<i>PM132123.0</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4131-1	5	8	0
	D4131-3	5	7	0
	D4131-5	10	15	0
124-Small Fab	D4131-9	5	13	0
	MS20615-3M3	10	1,678	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

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Date: 10/30/18

Root Cause

Environment	☐	No
Design	☐	Op
Doc/Data	☐	Off
Equip/Tooling	☐	Sup
Handling/Pre	☐	Tra
Material	☐	Use
Internal Transport	☐	Pod
Tribal Knowledge	☐	Rushing
LOA	☐	Product Improvement
Substation	☐	Process Improvement
Past Expiry Date	☐	Manufacturing Process
Misidentified	☐	Past Due

Container No: **S122575**

 Part: D4131 - 041
 Job No: 184682
 Serial No/Batch: S122575
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

DART
AEROSPACE

Material Loss/Surge	☐	Positioned Wrong	☐
Program	☐	Outside Dimensions	☐
	☐	Over/Under tolerance	☐
	☐	Part Incorrect	☐
ing Stock Pulled	☐	Part Lost/Missing	☐
of Sequence	☐	Part Moved	☐
et	☐	Drawing	☐
	☐	Finish	☐
	☐	Misread	☐
	☐	Turning Sequence	☐

Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐
Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐
Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐

OTHER : _____